BONNEY DROP FORGED WRENCHES



CATALOG NUMBER 15

BONNEY VISE AND TOOL WORKS

Inc.

ALLENTOWN, PA., U. S. A. PHILADELPHIA, PA., U. S. A.



BONNEY VISE AND TOOL WORKS

Inc.

ALLENTOWN, PA., U. S. A. PHILADELPHIA, PA., U. S. A.

Manufacturers of
DROP FORGINGS
VISES AND WRENCHES
of all kinds

BONNEY MARK

CATALOG NUMBER 15 Showing DROP FORGED WRENCHES

ESTABLISHED 1876

Cable address Bonnevise

KINDLY DESTROY ALL FORMER LISTS ON DROP FORGED WRENCHES.

To Insure Prompt Delivery
Order Wrenches by
Catalog Numbers.

UNFINISHED WRENCH.



This is a Drop Forged Wrench with or without milled openings unhardened.

SEMI-FINISHED WRENCH.



This is a Drop Forged Wrench having milled openings and hardened, privilege being allowed to brighten the heads.

FINISHED WRENCH.



This is a Drop Forged Wrench with milled openings, full polish, hardened and brightened.

All Drop Forged Wrenches will be furnished with milled openings unless otherwise specified.

ENGINEERS' WRENCHES

SINGLE HEAD

15° ANGLE



No.	Size Bolts U. S. Standard Nuts	Opening Inches	Extreme Length Inches	Price Unfinished Each	Price Semi-Fin. Each	Price Finished Each
00 0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 16 17 18 19 20 20 20 20 20 20 20 20 20 20 20 20 20	**************************************	50000 / 10000 / 100000	2½ 2% 3¾ 4¾ 5% 6½ 7½ 8¾ 11% 11% 16% 16% 22¼ 24 25% 29½ 337 37 44 44 51 51 53	\$0 08 09 10 12 14 17 20 26 32 42 58 75 1 00 2 50 3 70 4 40 7 60 10 00 7 60 11 3 00 12 00 22 00 25 00 20 0	\$0 12 13 15 18 21 25 30 39 48 63 87 1 13 1 13 1 13 1 1 88 2 2 43 3 75 4 50 0 11 40 15 00 19 50 24 00 36 00 36 00 39 00 66 00 6	\$0 16 18 20 24 28 34 44 40 52 64 84 1 16 1 50 2 50 3 24 4 4 0 5 2 50 6 0 6 0 7 40 8 80 15 20 20 0 00 32 00 47 00 47 00 50 00 88 00 80 80 80 80 80 80 80 80 80 80 80 80 8

ENGINEERS' WRENCHES DOUBLE HEAD

15° ANGLE



No.	Size Bolts, U.S. Standard Nuts.	Openings, Inches.	Extreme Length, Inches.	Price, Unfinished, Each.	Price, Semi- finished, Each.	Price, Finished, Each.
21 223 244 256 278 299 30 313 333 344 412 434 445 447 489 50 50 50 50 50 50 50 50 50 50 50 50 50	######################################	100 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	334 4 4 474 475 575 675 675 675 983 1115 983 1115 1155 2114 2114 2114 2114 2114 2114	\$0 12 13 14 16 18 20 22 24 26 28 30 32 36 44 51 18 1 36 88 1 30 2 35 3 30 3 3 80 3 4 25 5 90 6 5 90 10 25	\$0 18 20 21 24 27 30 33 36 39 42 45 45 46 66 77 77 98 114 1 32 2 70 2 04 3 3 45 3 98 4 50 0 5 03 5 7 05 5 7 85 9 75 85 9 2 75 2 30 15 38	\$0 24 28 32 36 40 44 48 52 56 60 64 72 88 8 1 02 36 1 16 1 30 2 36 2 72 3 10 3 60 06 70 6 70 6 8 50 6 70 8 9 40 11 80 13 80 13 90 50

HEXAGON CAP-SCREW WRENCHES



15° ANGLE

Number.	For Hexagon Head Cap-Screws; Diameter of Screws, Inches.	Opening Finished, Inches.	Extreme Length, Inches.	Thickness of Head, Inches.	Price, Unfinished, Each.	Price, Semi-Finished, Each.	Price, Finished, Each,
700 701 701a 702 703 704 705 705a 706 707 708	311/4 610/07 11/27 615/07/4/80 11/27 615/07/4/80	3/7-6/3/4-3-6/3/1-1-/3 1-6/3/4-3-6/3/1-1-/3 1-1/4	27/8 33/4 33/4 43/4 55/8 61/2 71/2 83/8 91/4 111/8	7-32-74-74-952-9-16-16-16-16-16-16-16-16-16-16-16-16-16-	\$0.09 .10 .10 .12 .14 .17 .20 .20 .26 .32 .42	\$0.14 .15 .15 .18 .21 .26 .30 .30 .39 .48 .63	\$0.18 .20 .20 .24 .28 .34 .40 .40 .52 .64 .84

HEXAGON CAP-SCREW WRENCHES.



DOUBLE HEAD 15° ANGLE

Number.	For Hexagon Head Cap-Screws; Diameter of Screws, Inches.	Openings Finished, Inches.	Extreme Length, Inches.	Thickness of Heads, Inches.	Price, Unfinished, Each.	Price, Semi-Finished, Each.	Price, Finished, Each,
723 723a 724 725 725b 725a 725b 726 727 728 729 730 731a 731a 731a 732a 732a 733 734 735	14 = 15 = 15 15 15 15 15 15 15	TE 1/2 E 1/3	4 4 478 478 478 478 578 678 678 734 734 734 834 834 934 934 1158	14/42525252545451555555557615751555557655 14/42525255554555555555555557655555576 14/425252555554555555555555765555555 14/4252555555555555555555555555555555555	\$0.13 .13 .16 .18 .18 .20 .22 .24 .26 .30 .30 .30 .32 .32 .36 .44 .51	\$0.20 .24 .27 .27 .30 .33 .36 .39 .45 .45 .45 .48 .54 .66 .77 .87	\$0.26 .26 .32 .36 .36 .40 .44 .48 .52 .56 .60 .60 .60 .64 .72 .80 .88 .88 .102

DOUBLE HEAD "S" WRENCHES 22½° ANGLE

FOR U. S. STANDARD NUTS



No.	Size Bolts U. S. Standard Nuts	Openings Inches	Extreme Length Inches	Thickness of Heads Inches	Price Unfinished Each	Price Semi-Fin. Each	Price Finished Each
661A 661B 661C	1/8 & 1/8 1/8 & 1/4 1/8 & 1/4	5 & 13 5 & 1/2 18 & 1/2 13 & 1/2	4 4 4	0 N 0 N 0 N 0 N 0 N 0 N 0 N 0 N 0 N 0 N	\$0 13 13 13	\$0 20 20 20	\$0 26 26 26
662A 662B 662C	18 & 16 14 & 16 14 & 38	13 & 19 1/2 & 19 1/2 & 11 1/2 & 16	5 5 5	5 18 5 18 5 18	17 17 17	26 26 26	34 34 34
663A 663B 663C	18 & 3/8 18 & 78 3/8 & 78	19 & 16 19 & 25 32 & 32 16 & 32	6¼ 6¼ 6¼	3/8 3/8 3/8	22 22 22	33 33 33	44 44 44
664A 664B 664C	3/8 & 1/2 1/8 & 1/2 1/8 & 9 1/8 & 1/8	11 & 7/8 252 & 7/8 252 & 352	7½ 7½ 7½ 7½	7 16 7 16 7 16	28 28 28	42 42 42	56 56 56
665A 665B 665C	1/2 & 1/8 1/2 & 5/8 1/8 & 5/8	78 & 31 78 & 118 31 & 116	9 9	1/2 1/2 1/2 1/2	36 36 36	54 54 54	72 72 72
666A 666B 666C	18 & 34 5/8 & 3/4 5/8 & 7/8	31 & 11/4 11/6 & 11/4 11/6 & 11/6	10½ 10½ 10½	9 18 9 16 9	48 48 48	72 72 72	96 96 96
667A 667B 667C	3/4 & 7/8 3/4 & 1 7/8 & 1	1¼ & 176 1¼ & 158 176 & 158	12 12 12	5/8 5/8 5/8	72 72 72 72	1 08 1 08 1 08	1 44 1 44 1 44
668A 668B 668C	78 & 11/8 1 & 11/8 1 & 11/4	178 & 118 158 & 118 158 & 2	14 14 14	3/4 3/4 3/4	1 10 1 10 1 10	1 65 1 65 1 65	2 20 2 20 2 20

22½º ANGLE

FOR HEXAGON CAP SCREWS



No.	Hexagon Cap Screws Size Inches	Openings Inches	Extreme Length Inches	Thickness of Heads Inches	Price Unfinished Each	Price Semi-Fin. Each	Price Finished Each
671A 671B 671C 671D	1/8 & 1/8 1/8 & 1/4 1/8 & 1/4 1/8 & 1/8	15 & 38 16 & 16 38 & 16 38 & 17	4 4 4 4	90 870 870 870 870 870 870 870 870 870 87	\$0 13 13 13 13	\$0 20 20 20 20 20	\$0 26 26 26 26 26
672A 672B 672C 672D	1/4 & 1/4 1/4 & 3/8 1/8 & 3/8 1/8 & 1/8	78 & ½ 78 & 18 ½ & 18 ½ & 18	5 5 5	18 18 18 18 18 18	17 17 17 17	26 26 26 26	34 34 34 34
673A 673B 673C 673D	38 & 174 38 & 1/2 175 & 1/2 175 & 175	15 & 58 16 & 34 58 & 34 58 & 16	6¼ 6¼ 6¼ 6¼	3/8 3/8 3/8	22 22 22 22 22	33 33 33 33	44 44 44 44
674A 674B 674C	1/2 & 1/8 1/2 & 5/8 1/8 & 5/8	34 & 18 34 & 78 18 & 78	7½ 7½ 7½	7 18 7 18 7 18	28 28 28	42 42 42	56 56 56
675A 675B 675C 675D	18 & 34 5/8 & 3/4 5/8 & 7/8 3/4 & 7/8	13 & 1 18 & 1 18 & 1 18 & 1 18 & 1 18	9 9 9	1/2 1/2 1/2 1/2 1/2	36 36 36 36	54 54 54 54	72 72 72 72 72
676A 676B 676C	34 & 1 78 & 1 78 & 11/8	1 & 1¼ 1½ & 1¼ 1½ & 1¾	10½ 10½ 10½	9 16 9 16 9	48 48 48	72 72 72	96 96 96
677A 677B 677C	1 & 1½ 1 & 1¼ 1½ & 1¼	1½ & 1½ 1½ & 1½ 1½ & 1½	12 12 12	5/8 5/8 5/8	72 72 72	1 08 1 08 1 08	1 44 1 44 1 44

22½° ANGLE

FOR SQUARE HEAD CAP SCREWS



No.	Square Head Cap Screws Size Inches	Openings Inches	Extreme Length Inches	Thickness of Heads Inches	Price Unfinished Each	Price Semi-Fin. Each	Price Finished Each
682A 682B 682C 682D	1/4 & 1/6 1/4 & 3/8 1/6 & 3/8 1/6 & 1/6	38 & 78 38 & 1/2 78 & 1/2 78 & 18	5 5 5 5	5 16 5 16 16 5 16 5	\$0 17 17 17 17 17	\$0 26 26 26 26 26	\$0 34 34 34 34 34
683A 683B 683C 683D	38 & 78 38 & 1/2 78 & 1/2 78 & 18	1/2 & 1/8 1/2 & 5/8 1/6 & 5/8 1/6 & 1/8	6¼ 6¼ -6¼ -6¼	3/8 3/8 3/8 3/8	22 22 22 22 22	33 33 33 33	44 44 44 44
684A 684B 684C 684D	½ & 18 ½ & 5% 18 & 5% 18 & 34	5% & 11 5% & 34 11 & 34 11 & 78	7½ 7½ 7½ 7½ 7½	7 18 7 18 7 18 7 18 7	28 28 28 28	42 42 42 42	56 56 56 56
685A	5% & 3/4	34 & 78	9	1/2	36	54	72
686A 686B 686C	5% & 7% 34 & 7% 34 & 1	34 & 11/8 7/8 & 11/8 7/8 & 11/4	10½ 10½ 10½	9 16 9 16 9	48 48 48	72 72 72	96 96 96
687A 687B 687C	78 & 1 78 & 11/8 1 & 11/8	11/8 & 11/4 11/8 & 13/8 11/4 & 13/8	12 12 12	5/8 5/8 5/8	72 72 72	1 08 1 08 1 08	1 44 1 44 1 44
688A 688B	1 & 1¼ 1½ & 1¼	1¼ & 1½ 1% & 1½	14 14	3/4 3/4	1 10 1 10	1 65 1 65	2 20 2 20

22½° ANGLE

FOR SET SCREWS



No.	Size Set Screws Inches	Openings Inches	Extreme Length Inches	Thickness of Heads Inches	Price Unfinished Each	Price Semi-Fin. Each	Price Finished Each
691A 691B 691C 691D	14 & 16 14 & 38 18 & 38 18 & 78	1/4 & 1/6 1/4 & 3/8 1/8 & 3/8 1/8 & 1/8	4 4 4 4	9 37 9 37 9 37 9	\$0 13 13 13 13	\$0 20 20 20 20 20	\$0 26 26 26 26 26
692A 692B 692C 692D	3% & 16 3% & ½ 18 & ½ 18 & 18	38 & 76 38 & 1/2 16 & 1/2 16 & 16	5 5 5 5	5 18 5 18 5 18 5 18	17 17 17 17	26 26 26 26	34 34 34 34
693A 693B 693C	½ & 18 ½ & % 18 & %	½ & 16 ½ & 58 16 & 58	6¼ 6¼ 6¼	3/8 3/8 3/8	22 22 22	33 33 33	44 44 44
694A 694B 694C	16 & 34 58 & 34 58 & 78	16 & 34 58 & 34 58 & 78	7½ 7½ 7½ 7½	7 18 7 18 7 16	28 28 28	42 42 42	56 56 56
695A 695B 695C	34 & 78 34 & 1 78 & 1	34 & 78 34 & 1 78 & 1	9 9 9	1/2 1/2 1/2 1/2	36 36 36	54 54 54	72 72 72
696A 696B 696C	7% & 1½ 1 & 1½ 1 & 1½	78 & 11/8 1 & 11/8 1 & 11/4	10½ 10½ 10½	9 16 9 16 9	48 48 48	72 72 72	96 96 96
697A	11/8 & 11/4	1% & 1¼	12	5/8	72	1 08	1 44

See page 3 for finish of Wrenches.

22½° ANGLE



No,	Size of Openings, Inches,	Thickness of Head, Inches.	Length Over All, Inches.	Price Unfinished, Each.	Price Semi- Finished, Each.	Price Finished, Each.
220	3/8 & 7/16	1/4	4	\$0 13	\$0 20	\$0 26
221	1/2 & 9	5 16	5	17	26	34
222	3/4 & 13	3/8	6	22	33	44
223	7/8 & 1	7 16	7	25	38	50
224	1 & 11/8	1/2	8	30	45	- 60
225	13 & 11/4	9 16	9	36	54	72

CHECK-NUT WRENCHES. DOUBLE HEAD.



No.	Size Bolts U. S. Stan- dard Nuts, Inches.	Openings, Inches.	Extreme Length, Inches,	Thickness of Heads, Inches.	Price Un- finished, Each.	Price Semi- Finished, Each.	Price Finished, Each.
971/2	34 & 7/8	1½ & 17 6	8	1/2	\$0 43	\$0.65	\$0 86

CHECK NUT WRENCHES. SINGLE HEAD.

15° ANGLE



No.	For U. S. Standard Nuts, Size Bolts, In.	Opening Milled, Inches.	Extreme Length, Inches,	Thickness of Head, Inches.	Price Un- finished, Each,	Price Semi- Finished, Each.	Price Finished, Each.
800 801 802 803 804 805 806 807 808	5 6 3 8 7 6 1 1 2 2 9 6 6 7 8 3 4 4 7 7 8 1	1921-19822 \ 91-22 16 \ 4 15 \ \	41/4 51/8 57/8 65/8 73/8 81/4 10 111/2 131/4	1 4 6 3 7 7 2 7 2 7 1 6 6 3 7 7 2 7 2 7 1 6 7 3 7 2 7 1 6 7 3 7 2 7 1 6 7 2 7 1 6 7 2 7 1 6 7 2 7 1 6 7 2 7 1 6 7 2 7 1 6 7 2 7 2 7 2 7 2 7 2 7 2 7 2 7 2 7 2 7	\$0 11 13 15 18 22 28 36 46 60	\$0 17 20 23 27 33 42 54 69 90	\$0 22 26 30 36 44 56 72 92 1 20

CHECK NUT WRENCHES. DOUBLE HEAD.



No,	For U S. Standard Nuts, Size Bolts, Inches.	Openings Milled, Inches.	Extreme Length, Inches,	Thickness of Heads, Inches.	Price Unfinished, Each,	Price Scmi- Finished, Each.	Price Finished, Each.
825 826 827 828 829 830 831 832 833 834 835 836	\$\\\ \text{8} \text{4} 4	**************************************	67/ ₈ 81/ ₂ 103/ ₈ 125/ ₈	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	30 25 25 25 33 33 44 44 44 44 60 60 60 60	\$0 38 38 38 50 50 66 66 66 90 90	\$0 £0 50 66 66 66 88 88 88 1 20 1 20 1 20

GENERAL PURPOSE WRENCHES. 221/20 ANGLE



No.	Manufac- turers' Stan- dard Nuts, Size Bolts, Inches.	Openings Finished, Inches.	Extreme Length, Inches.	T if kness of Heads, Inches.	Price Un- finished, Each.	Price Semi- finished, Each.	Finished, Each,		
500 501 502 503 504	3 & 1/4 16 & 5 1/4 & 16 1/4 & 3/8 56 & 3/8 3/8 & 76 1/6 & 1/2	3/8 & 1/2 1/2 & 5/8 5/8 & 3/4 3/4 & 7/8 7/8 & 1	6½ 7½ 8¼ 9¼ 10¾	7 32 1/4 6 16 8/8 7 16	\$0 13 17 22 28 34	\$0 20 25 33 42 51	\$0 26 34 44 56 68		

For use in erecting or dismantling plows, carriages, wagons, etc., and for general service where a light and long wrench is desired.

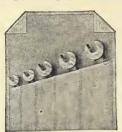
DOUBLE HEAD ANGLE WRENCHES

22½° ANGLE



No.	gth,	n's of s, In.	or ndard Nuts Bolts.	UNFINISH Milled Ope	Semi- ished	ished.	eS		ach.	
Z	Inc	Tb'k Head	Stan Hex. for l	Size of Openings.	Price.	for far	Pric P	EE	Fin	-
550 551 552 553 554 555	4½ 5¾ 7 8 9¼ 10½	1/4 9 3/2 8 10 3/2 3/2 8 10 3/2 3/8 7 16	36 & 1/4 56 & 3/8 3/8 & 1/2 76 & 1/6 16 & 5/8 16 & 5/8 5/8 & 7/8	3/8 & 7/6 9/6 & 5/8 1/6 & 1/8 3/4 & 1/6 7/8 & 1 1/16 & 1/5	\$0 15 20 25 30 38 50	19 & 11 & 25 &	1/2 11/6 1/8 1/8 1/8 1/8 1/8 1/8 1/8 1/8	23 30 38 45 57 75	1	30 40 50 60 76

GENERAL PURPOSE WRENCH SETS



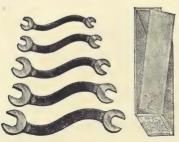
Our General Purpose Wrenches are furnished in sets consisting of one each Nos. 500, 501, 502, 503 and 504, in either Finished, Semi-Finished or Unfinished.

Each set is packed in a canvas bag or roll or in a neat wooden box as shown in cuts.

PRICES IN ROLLS.

Finished, per set			\$2.73
Semi-Finished, per set		-,0	2.16
Unfinished, per set .			1.59

See page 3 for finish of Wrenches. For prices in bulk see page 14.



. PRICES IN BOXES.

Finished, per set	٠.		\$2.45
Semi-Finished, per set			
Unfinished, per set .			1.30

DOUBLE HEAD ANGLE WRENCH SETS



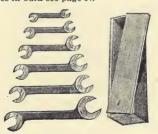
Our Double Head Angle Wrenches are furnished in sets consisting of one each Nos. 550, 551, 552, 553, 554 and 555, either Finished, Semi-Finished or Unfinished.

Each set packed in a canvas bag or roll or in a neat wooden box as shown in cuts.

PRICES IN ROLLS.

Finished, per set	,		:	\$4.01
Semi-Finished, per set				3.13
Unfinished, per set .				2.23

See page 3 for finish of Wrenches. For prices in bulk see page 14.



PRICES IN BOXES.

Finished, per set		:	\$3.71
Semi-Finished, per set			2.83
Unfinished, per set .			1,93

DOUBLE-HEAD TOOL POST WRENCHES



No.	Open End for U. S. Standard Nuts Size Bolts, In.	Closed End for Set Screws Size, Ins.	Extreme Length, Inches.	Price, Unfinished, Each.	Price, Semi- Finished, Each.	Price, Finished, Each.
124 129 131 132 139 140 143	3/8 1/2 1/2 1/2 1/2 1/2 1/2 5/8 5/8 3/4	9 16 16 16 55 55 55 55 55 55 55 55 55 55 55 55 55	6½ 7 7 7 7 7 7½ 8 9	\$0 25 30 30 30 30 35 40 50	\$0 38 45 45 45 52 60 75	\$0 50 60 60 60 70 80 1 00

Holes broached. Closed end, $22 \frac{1}{2} ^{\circ}$ angle. Open end straight.

SINGLE-HEAD SET SCREW WRENCHES



No.	For Set Screws, Size, Inches.	Extreme Length, Inches.	Price, Un- finished, Each.	Price, Semi- Finished, Each.	Price, Finished, Each.
280	3/6/4/6/6/30/7/6/20 9/6/30/4/50	3	\$0 08	\$0 12	\$0 16
281		35/8	10	15	20
282		41/2	12	18	24
283		53/8	15	23	30
284		61/4	20	30	40
285		7	25	38	50
286		71/2	27	41	54
287		8	30	45	60
288		91/4	35	53	70
289		101/6	42	63	84
290	11/8	11½	50	75	1 00
291		12	60	90	1 20

DOUBLE HEAD SET SCREW TOOL POST WRENCHES.



No.	Open End for Set Screws, Size, Inches.	Closed End for Set Screws, Size, Inches.	Length Over All, Inches.	Price Un- finished, Each.	Price Semi- finished, Each.	Price Finished, Each.
201 202 203 204 205 206	7 16 1/2 9 16 5/8 116 3/4	7 16 1/2/ 1/2/ 5/8/ 5/8/ 3/4	$ \begin{array}{c c} 5\frac{1}{2} \\ 6 \\ 6 \\ 6\frac{3}{4} \\ 6\frac{3}{4} \\ 7\frac{1}{2} \end{array} $	\$0 21 23 23 30 30 30 35	\$0 32 35 35 45 45 52	\$0 42 46 46 60 60 70

Holes broached. Closed end. 221/2 angle. Open end straight.

SINGLE HEAD BOX WRENCHES.

221/0 ANGLE



No.	For Set Screws, Size, Inches.	Length Over All, Inches.	Thickness of Head, Inches.	Price Un- finished, Each.	Price Semi- finished, Each.	Price Finished, Each,
250 251 252 253 254 255 256 257 258 259	1/4 5 6 8 183/8 7 16 1/2 1 16/8 1 16/8 7 16/8 1 16/8 7 7/8	33/4 41/4 47/8 51/2 61/4 7 8 9	9 3 6 1 6 80 7 16 552 1 2 9 16 15 7 16 552 1 2 9 16 15 7 16 552 1 1 16 15 7 1 1 16 15 7 1 1 16 15 7 1 1 16 15 7 1 1 16 15 7 1 1 16 15 7 1 1 16 15 7 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	\$0 10 11 13 16 19 22 26 30 36 44	\$0 15 17 20 24 28 33 39 45 54 66	\$0 20 22 26 32 38 44 52 60 72 88

DOUBLE HEAD SET SCREW WRENCHES

15° ANGLE



No.	For Set Screws Size, Inches.	Extreme Length, Inches.	Price Unfinished, Each.	Price Semi- finished, Each.	Price Finished, Each.
65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82	14 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	33/8 33/8 4 4 5 57/8/8/8/8/8/7 77/2/8/8/8 80/8 10 10 113/8	\$0 13 13 15 15 18 18 22 22 27 27 27 33 40 40 48 48 48 58 58	\$0 20 20 23 23 27 27 33 33 41 41 50 60 60 72 72 72 87 87	\$0 26 26 30 30 36 36 44 44 54 54 66 80 80 96 96 1 16

TRIPLE HEAD SET SCREW WRENCHES



For Set Screws Sizes, Inches.	Length over all, Inches.	Thick- ness of Heads, Inches.	Price Un- finished, Each.	Price Semi- finished, Each.	Price Finished, Each.
1/2 1/8 3/4	55/8	3/8	\$0 28	\$0 42	\$0 56

CONSTRUCTION AND CAR BUILDERS' WRENCHES.

15º ANGLE



The round tang is for bringing bolt and rivet holes into line. The correct tool for use in the construction of roofs, bridges, cars, etc., and can be inserted into convenient openings when wrench is not in use. always keeping tool in sight and preventing loss.

The openings are 15 degrees angle with the handle which admits

turning a hexagon nut completely around, where the swing of the handle is limited to 30 degrees.

No.	For U. S. Stan- dard Nuts, Size Bolts, Inches.	Opening Finished, Inches.	Extreme Length, Inches.	Thickness Head, Inches.	Price Unfinished, Each.	Price Semi-finished, Each.	Price Finished, Each.
454 455 456 457	5/8 3/4 7/8 1	$\begin{array}{c} 1\frac{1}{16} \\ 1\frac{1}{4} \\ 1\frac{7}{16} \\ 1\frac{5}{8} \end{array}$	14 16 17½ 19	9 16 5/8 11 16 3/4	\$0 50 65 85 1 10	\$0 75 97 1 28 1 65	\$1 00 1 30 1 70 2 20

CONSTRUCTION WRENCHES. WITH OFFSET.



No.	For U. S. Standard Nuts, Size Bolts, Inches.	Opening, Inches.	Extreme Length, Inches.	Thickness Head, Inches.	Price Unfinished, Each.	Price Semi-finished, Each.
484 485 486 487	5/8 3/4 7/8	$1\frac{1}{8}$ $1\frac{5}{16}$ $1\frac{1}{2}$ $1\frac{11}{16}$	14½ 16 17½ 19	9 16 5/8 11 16 3/4	\$0 50 65 85 1 10	\$0 75 97 1 28 1 65

CAR WRENCHES.

DOUBLE HEAD.

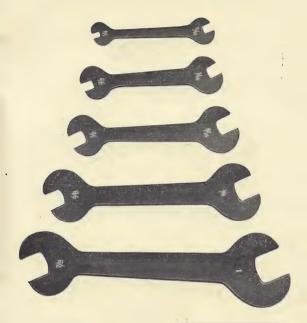
22120 ANGLE



N	0.	For U. S. Standard Nuts, Size Bolts, Inches.	Openings, Inches.	Extreme Length, Inches.	Thickness Heads, Inches.	Price, Undnished, Each.	Price, Semi- finished, Each.
5 5	15 16 17 18	3/8 & 1/2 1/2 & 5/8 1/2 & 3/4 1/2 & 7/8	$\begin{array}{c} \frac{23}{32} & & \frac{29}{32} \\ \frac{15}{15} & & 1\frac{1}{18} \\ \frac{15}{16} & & 1\frac{5}{16} \\ \frac{15}{16} & & 1\frac{1}{2} \end{array}$	12 19 19 20	7 & 1/2 1/6 & 1/2 1/2 & 1/2 1/2 & 1/2 1/2 & 1/2	\$0 50 85 85 92	\$0 75 1 28 1 28 1 38
5 5	19 20 21 22	5/8 & 3/4 5/8 & 7/8 5/8 & 1 3/4 & 7/8	$\begin{array}{c} 1\frac{1}{8} & 1\frac{5}{16} \\ 1\frac{1}{8} & 1\frac{1}{2} \\ 1\frac{1}{8} & 1\frac{1}{16} \\ 1\frac{5}{16} & 1\frac{1}{2} \end{array}$	20 21 21 21 21	1/2 & 1/2 1/2 & 1/2 1/2 & 1/2 1/2 & 1/2 1/2 & 1/2	92 1 00 1 00 1 00	1 38 1 50 1 50 1 50
5 E	23 24 25 26	34 & 1 34 & 1½ 78 & 1 78 & 1½	$\begin{array}{c} 1\frac{5}{16} & 1\frac{11}{16} \\ 1\frac{5}{16} & 1\frac{7}{8} \\ 1\frac{1}{2} & 1\frac{11}{16} \\ 1\frac{1}{2} & 1\frac{11}{8} \\ 1\frac{1}{2} & 1\frac{7}{8} \end{array}$	22 22 22 22 23	1/2 & 1/2 1/2 & 1/2 1/2 & 1/2 1/2 & 1/2 1/2 & 1/2	1 10 1 10 1 10 1 23	1 65 1 65 1 65 1 85
5 5	27 28 29 30	7/8 & 11/4 1 & 11/8 1 & 11/4 11/8 & 11/4	$\begin{array}{c} 1\frac{1}{2} \& 2\frac{1}{16} \\ 1\frac{11}{16} \& 1\frac{7}{8} \\ 1\frac{11}{16} \& 2\frac{1}{16} \\ 1\frac{7}{8} \& 2\frac{1}{16} \end{array}$	23 23 24 24	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	1 23 1 23 1 40 1 40	1 85 1 85 2 10 2 10

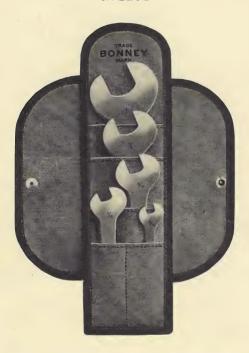
See page 3 for finish of Wrenches,

BONNEY THIN WRENCHES



No,	Openings, Inches.	Length	Price, Each, Semi-finished.
110	½ & 5-16	4%	10
120	- % & 7-16	5	14
130	½ & 9-16	61/4	18
140	5/8 & 3/4	7¾	25
150	78 & 1	95/8	3 3 .

BONNEY THIN WRENCHES IN SETS



SET No. 1. Five Wrenches, one each Nos. 110, 120, 130, 140, 150. Semi-finished, packed in canvas case

Price per Set Complete . \$1.25

SET No. 2. Same Wrenches as above, packed in cardboard box.

Price per Set Complete . . . \$1.00



BONNEY MARK

SUPPLEMENT TO CATALOG NO. 15

TRADE

BONNEY

MARK

BONNEY VISE AND TOOL WORKS

Inc.

ALLENTOWN, PA., U. 8. A. PHILADELPHIA, PA., U. S. A.



BONNEY VISE AND TOOL WORKS

Inc.

ALLENTOWN, PA., U. S. A. PHILADELPHIA, PA., U. S. A.

Manufacturers of DROP FORGINGS
VISES AND WRENCHES



of all kinds

Supplement to

CATALOG NO. 15

Showing additional lines of general purpose and double head angle wrenches, for machinists, farmers and textile uses of all kinds.

ESTABLISHED 1876

Cable address Bonnevise

GENERAL PURPOSE WRENCHES



221/2° ANGLE

For Carriage and Automobile Builders and for General Service in which a long, light wrench is required.

Milled regularly to dimensions shown below.

Can be milled to special combinations when required.

No.	Openings Finished Inches	Extreme Length Inches	Thickness Of Heads Inches	Price Un- finished Each	Price Semi- finished Each	Price Finished Each
500	3/8 & 1/2	61/4	7 32	\$0.13	\$0.20	\$0.26
500A	3/8 & 7/16	$6\frac{1}{4}$	7 32	13	.20	.26
500B	13 & 1/2	61/4	7 32	.13	.20	:26
500C	1/4 & 5	$6\frac{1}{4}$	7 32	.13	.20	.26
501	1/2 & 5/8	71/8	1/4	.17	.25	.34
501A	1/2 & 9 16	71/8	1/4	.17	.25	.34
501B	19 & 11 32 & 16	71/8	1/4	.17	.25	.34
501C	13 & 1/2	71/8	1/4	.17	.25	.34
502	5/8 & 3/4	81/4	5 16	.22	.33	.44
502A	9 & 11 16 & 16	81/4	<u>5</u>	.22	.33	.44
502B	5/8 & 11	81/4	<u>5</u>	.22	.33	.44
502C	9 & 19 16 & 32	81/4	16	.22	.33	.44
503	3/4 & 7/8	91/4	3/8	.28	.42	.56
503A	3/4 & 13 16	91/4	3/8	.28	.42	.56
503B	25 & 7/8	91/4	3/8	.28	.42	.56
503C	11 & 34	91/4	3/8	.28	.42	.56
504	7/8 & 1	103/8	716	.34	.51	.68
504A	15 & 1	103/8	7	.34	.51	.68
504B	7/8 & 11/16	103/8	7 16	.34	51	68
505	1 & 11/8	.12	1/2	44	.66	88
505A	1 & 11/4	12	1/2	44	.66	.88
505B	116 & 11/4	12	1/2	44	66	.88
505C	11/8 & 11/4	12	1/2	.44	66	.88

GENERAL PURPOSE WRENCHES IN SETS.

EACH SET PACKED IN A CANVAS ROLL OR NEAT WOODEN BOX.

SET A.

Contains 5 wrenches, one each of the following:

_				1			
No.	Manufac- turers' Stan- dard Nuts, Size Bolts, Inches.	Openings Finished Inches.	Extreme Length Inches.	Thickness of Heads Inches.	Price Un- finished, Each.	Price Semi- finished, Each.	Price Finished, Each.
500 501 502 503 504	3 & 1/4 1/4 & 5 6 5 & 3/8 3/8 & 7/6 7 6 & 1/2	\$\\ \& \frac{1}{2} \\ \frac{1}{2} \& \frac{5}{8} \\ \frac{5}{8} \& \frac{3}{4} \\ \frac{3}{4} \& \frac{7}{8} \\ \frac{1}{8} \& \frac{1}{8} \\	6½ 7½ 8½ 8¼ 9¼ 10¾	7 32 1/4 5 16 3/8 7 16	\$0.13 .17 .22 .28 .34	\$0.20 .25 .33 .42 .51	\$0:26 .34 .44 .56 .68

PRICES	Packed in Canvas Rolls.	Packed in Wooden Boxes.
Finished Per Set Semi-Finished Per Set Unfinished Per Set	2.16	\$2.45 1.85 1.30

SET B.

Contains 3 Wrenches, one each of the following:

Contains o Wicheller,							
No.	Manufacturers' Standard Nuts, Size Bolts, Inches.	Openings Finished, Inches.	Extreme Length, Inches.	Thickness of Heads, Inches.	Frice Un- finished, Each,	Price Semi- finished, Each.	Price Finished, Each.
500 502 504	$\begin{array}{c} \frac{3}{16} & \frac{1}{4} \\ \frac{5}{16} & \frac{3}{8} \\ \frac{7}{16} & \frac{1}{2} \end{array}$	3/8 & 1/2 5/8 & 3/4 7/8 & 1	6½ 8¼ 103/8	7 32 5 16 7 16	\$0.13 ,22 ,34	\$0.20 .33 .51	\$0.26 .44 .68

PRICES	Packed in Canvas Rolls.	Packed in Wooden Boxes.
Finished	1.49	\$1.54 1.20 .85

GENERAL PURPOSE WRENCHES IN SETS—CONTINUED

SET C.

Contains 3 Wrenches, one each of the following:

No.	U. S. Standard Nuts, Size Bolts, Inches.	Openings Finished Inches.	Extreme Length, Inches.	Thickness of Heads Inches.	Price Un- finished, Each.	Price Semi- finished, Each.	Price Finished, Each.
500B 501B	3 & 1/4 5 & 3/8 76 & 1/2	13 & ½ 13 & ½ 19 & 11 32 & 18 25 & 78	61/4	7 32 1/	\$0.13 .17	\$0.20 .25	\$0.26
503B	16 & 1/2	32 & 18 25 32 & 7/8	7½ 9¼	3/8	.28	.42	.34 .56

PRICES	Packed in Canvas Rolls.	Packed in Wooden Boxes.
Finished Per Set Semi-Finished Per Set Unfinished Per Set	1.32	\$1.33 1.02 .74

SET D.

Contains 5 Wrenches, for A. L. A. M. Standard Nuts and Cap-Screws, one each of the following: $\,\cdot\,$

No.	For A. L. A. M. Standard Nuts and Cap Screws, Size of Bolts, or Cap Screws.	le bii	Extreme Length, Inches.	Thickness of Heads Inches.	Price Un- finished, Each.	Price Semi- finished, Each.	Price Finished, Each.
500 502A 503 504A 505C	14 & 15 3/8 & 15 1/2 & 16 5/8 & 16 3/4 & 1/8	3/8 & 1/2 9 & 116 3/4 & 7/8 15 & 1 11/8 & 11/4	6½ 8½ 9¼ 103/8 12	37 5 16 3/8 7 16 1/2	\$0.13 .22 .28 .34 .44	\$0.20 .33 .42 .51 .66	\$0.26 .44 .56 .68 .88

PRICES	Packed in Canvas Rolls	Packed in Wooden Boxes.
Finished Per Set Semi-Finished. Per Set Unfinished. Per Set	2 57	\$2.99 2.27 1.57

GENERAL PURPOSE WRENCHES IN SETS-CONTINUED

SET E.

Contains 6 Wrenches, twelve much used openings, no duplicates as follows:

No.	Openings Finished Inches.	Extreme Length, Inches.	Thickness of Heads Inches.	Price Un- finished, Each,	Price Semi- finished, Each.	Price Finished, Each:
500A 501A 502B 503A 504 505C	3/8 & 7/8 1/2 & 9/8 1/8 & 11/8 5/8 & 11/8 3/4 & 11/8 11/8 & 11/4	61/4 71/8 81/4 91/4 103/8 12	7 32 1/4 5 16 8/8 7 16 1/2	\$0.13 .17 .22 .28 .34 .44	\$0.20 .25 .33 .42 .51 .66	\$0.26 .34 .44 .56 .68 .88
PRICES			ked in as Rolls.		ed in Boxes.	

PRICES	Packed in Canvas Rolls.	Packed in Wooden Boxes.
Finished Per Set Semi-Finished. Per Set Unfinished. Per Set	2.82	\$3.33 2.52 1.74

SET F.

Contains 6 wrenches, twelve openings, no duplicates, as follows:

No.	Openings	Extreme	Thickness	Price Un-	Price Semi-	Price
	Finished	Length	of Heads	finished	finished	Finished
	Inches	Inches	Inches	Each	Each	Each
500C 500A 501C 502C 503C 504B	14 & 56 3/8 & 16 3/8 & 16 18 18 & 12 19 & 32 11 & 34 16 & 34 7/8 & 116	6½ 6½ 7½ 8½ 9¼ 10 3/8	7 32 7 32 1/4 5 16 3/8 7 16	\$0.13 .13 .17 .22 .28 .34	\$0.20 .20 .25 .33 .42 .51	\$0.36 .26 .34 .44 .56 .68

PRICES	Packed in Canvas Rolls	Packed in Wooden Boxes	
Finished Per Set Semi-Finished Per Set Unfinished Per Set	2.36	2.70 2.07 1.43	

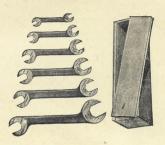


	Price Finished,	08 08 08 08 08 08 08 08
, p	Price Semi-finishe Each.	68 88 88 88 88 88 88 88 88 88 88 88 88 8
	Price Unfinished, Each,	\$0 \$38 \$38 \$38 \$38 \$38 \$38 \$38 \$38 \$38 \$38
	Thickness or Heads, Inch	74747448 - B - B - B - B - B - B - B - B - B -
pes.	Extreme Length, Inc	4444666666661111188888866660
X. HEAD SCREWS.	Milled Openings for Heads, Inches,	70 10 10 10 10 10 10 10 10 10 10 10 10 10
CAP SC	Diam. of Screw, Inches.	40 4744 40 70 7474 74 40 70 70 70 74 40 70 70 70 70 70 70 70 70 70 70 70 70 70
HEAD CREWS.	Milled Openings for Heads, Inches,	
SQ. I	Diam, of Screw, Inches.	74 14970 10 1470 15 70 14 15 15 16 16 17 18 18 18 18 18 18 18 18 18 18 18 18 18
SCREWS.	Milled Openings for Heads. Inches.	% % % % % % % % % % % % % % % % % % %
SET SC	Diam. of Screw, Inches.	% % % % % % % % % % % % % % % % % % %
S FOR BOLTS.	Milled Openings for Nuts, for Inches.	2
NUT.	Bolt Sizes, Inches,	4
	Number,	600 601 602 603 603 604 605 605 606 601 611 611 611 611 611 611 611 611

DOUBLE HEAD ANGLE WRENCHES

IN SETS

Each set packed in a canvas bag or roll, or in a neat wooden box as shown in cuts.



SET NO. 1.

Contains 6 Wrenches, one each of the following:

The state of the s

mi-ed, ed, ed,

	No. sngtl kn's kn's tds, For For K. N	Milled Openings.	penin for Ser for Ser and and riceSe for ish Each Fricsh
	No. Lengtl Inches Th'kn's Heads, For Standa	Size of Openings. Price.	Openii for Ser finish and Finish FriceSo finish Each Price Fricish Each Frice Frice Frice Each Frice F
	550 4½ 1¼ 13 & 551 554 552 7 553 8 554 555 10½ 75 6 & 556 & 555 10½ 75 6 & 556 & 556 \$10½ 75 6	3/8	\$\frac{\kappa}{\kappa} \frac{\kappa}{\kappa} \frac{\kappa}{\kapp
PRICES In Sets		Packed in Canvas Rolls	Packed in Wooden Boxes
	Finished Per Se	\$4.01	\$3.71
		3.13	2.83
	Semi-Finished "	3.13	
	Unfinished "	2.23	1.93

DOUBLE HEAD ANGLE WRENCHES

IN SETS

Each set packed in a canvas bag or roll or in a neatwooden box as shown in cuts,



SET NO. 2

No.	Openings Finished, Inches	Extreme Length Inches	Thickness of Heads Inches	Price Finished Each	Price Semi- Finished Each	Price Un- finished Each
550A	3/8 & 7/16	41/2	1/4	\$0.30	\$0.23	\$0.15
551A	9 & 5/8	53/4	1/4 9 32 5 16 11 32	40	,30	-20
552A	11 & 13 16 & 16	7	5	50	.38	25
553A	3/4 & 15	8	11 32	.60	.45	.30
554A	7/8 & 1	91/4	3/8	76	57	.38
555A	116 & 15	101/2	7 16	1 00	75	.50

PRICES	Packed in Canvas Rolls	Packed in Wooden Boxes
Finished Per Set Semi-Finished Per Set Unfinished Per Set	3.13	\$3.71 2.83 1.93



BONNEY MARK